

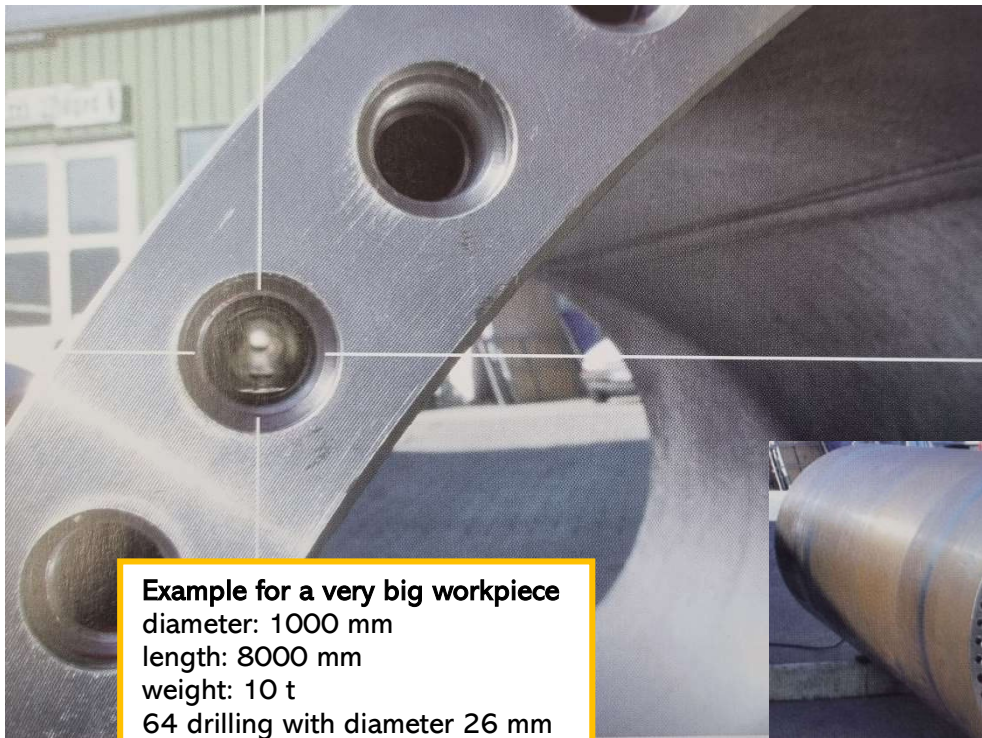


Deep hole drilling as service! Customized solutions

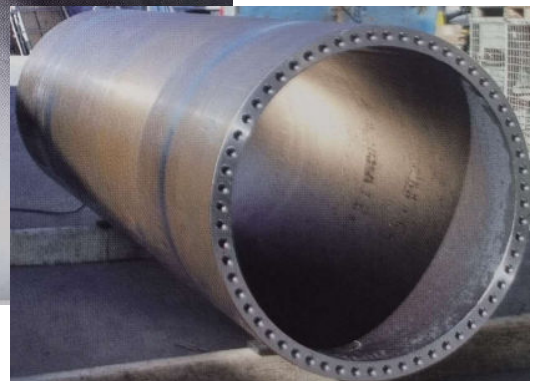
Solid and precise



- 1986 – Foundation SFT GmbH Tiefbohrzentrum.
- After the start-up phase, deep hole drilling was perfected by modernising the existing machinery.



Example for a very big workpiece
diameter: 1000 mm
length: 8000 mm
weight: 10 t
64 drilling with diameter 26 mm
drilled from 2 sides



Deep hole drilling as service or in wage labor

This is where our strength lies!

In our great flexibility when drilling special parts with extreme dimensions.

Demand our capabilities.

You are also welcome to have the (raw) material delivered to us directly from your metal supplier.

We guarantee high-quality processing!



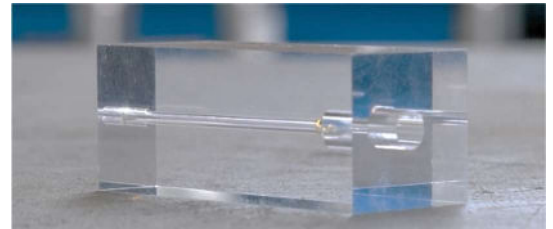
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Our services: deep hole drilling

- Boring from diameter range 200 mm to 300 mm
- Deep hole drilling into full diameter range 0.5 mm to 200 mm
- Deep hole drilling according to ELB method Diameter range 0.5 mm to 40 mm up to a depth of 4000 mm
- Deep hole drilling according to BTA method Diameter range 18 mm to 220 mm up to a depth of 12,000 mm
- Editing from one side or from 2 sides possible
- Centimeters as well as off-center holes in cylindrical workpieces, molds and plates



In addition, we can offer you turning and milling and, in cooperation with our partners, other processing of your workpieces, such as honing, grinding, and hardening!

Service tests

Tests provide certainty: For many practical questions, only tests provide a clear answer. We are happy to conduct service tests for deep-hole drilling of special workpieces.

